**Process Flow** 

### Material preparation, cut to production panel size

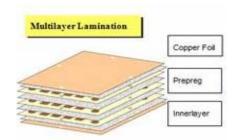






MATRIX

# **Multilayer Lamination**





AOI

**Innerlayer Automatic Optical Inspection** 



Press



# DRILLING





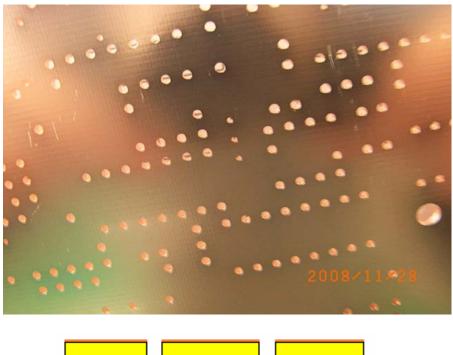
**Drilling Machine** 

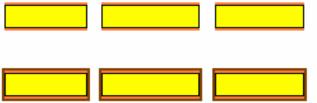




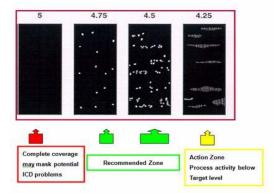
**Process Flow** 

## **PTH + PANEL PLATING**





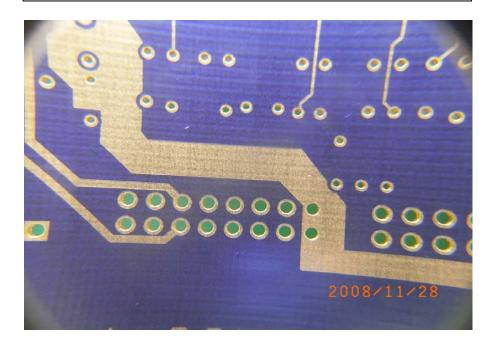




Black light test to control the PTH quality

**REMARK** : All drilled holes are plated with copper. Connection is made between top side and bottom side.

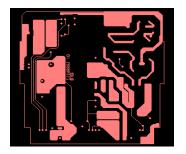
# **DRY FILM Lamination and developing**



DRY FILM (BLUE) = FOTO SENSITIVE FILM

#### REMARK

Add image/layout on both side of the board







Exposure

**DRY FILM Lamination** 



Developing





**Process Flow** 

# PATTERN PLATING





MATRIX

Pattern Plating with TIN

#### REMARK

TIN (etch resistant) is plated to protect the image/lay out against etching of the copper

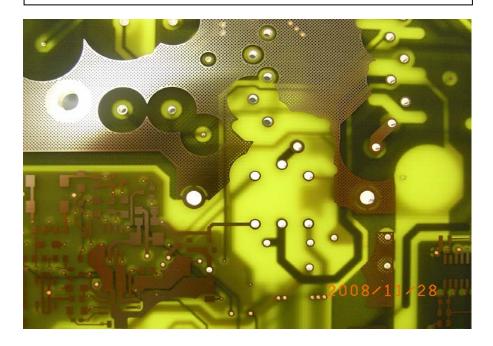


Chemical Laboratory to check the chemicals in all plating lines.



**Process Flow** 

# **S.E.S Etching process**





Stripping of DRY FILM Etching of copper Stripping of TIN

### REMARK DRY FILM (BLUE) is removed and the copper beneath the DRY FILM is etched away.

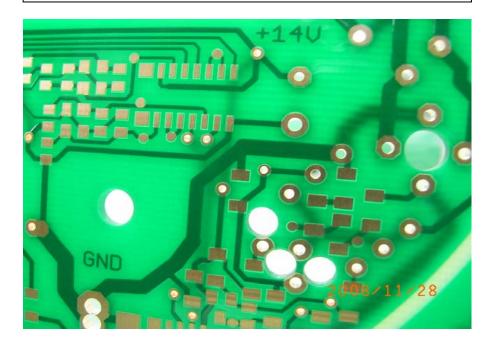


100% E-test Before soldermask



#### **Process Flow**

### Soldermask process



Surface pre treatment

Soldermask Silkscreen





Tunnel Oven Pre cure





#### REMARK

Soldermask is added on top the bare copper image/lay out.



Copper hole wall thickness measurement

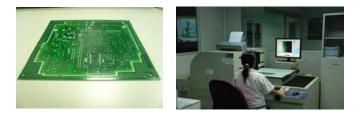


Developing and rinsing of soldermask

Soldermask Exposure

#### **Process details**

# MATRIX



Measurement Outline by Optical 2D Measurement Machine



Physical Laboratory Cross sectioning preparation to check hole wall thickness and quality



Routing



100% E-Test

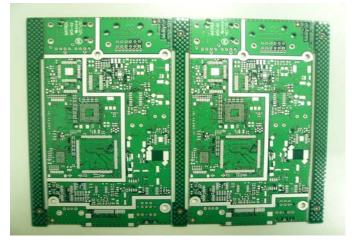




100% Final Visual Inspection

Surface finishing Immersion Tin

Vacuum Packing





Measurement of surface finishing thickness



Finished Goods





